

ATS BIGMOUTH CHUCK

*Models BP and BT
Spare Parts and Drawings*

Complete Your Investment

- **Self-contained Pneumatic Power Chucks**
- **Big Through-hole**
- **Easy-mount Design**





ATS Systems
BigMouth BP BT Model Parts List

11/7/2007

To order parts please call 800.321.1833 or visit our website at www.atssystems.us/parts-request

Model	Size	Through-Hole	ATS Drawing Ref #	ATS Part #	PART DESCRIPTION
BT	14.8	ES	N/A	1230-0735	BT 14.8 ES AIR CHUCK
BT	14.8	ES	1	1230-1508	Body Chuck
BT	14.8	ES	2	1230-1290	Master Jaws
BT	14.8	ES	3	1230-1988	Actuator
BT	14.8	ES	4	1230-1868	Guide Bushing
BT	14.8	ES	5	1230-1948	Sealing Disc
BT	14.8	ES	6	1230-1788	Piston Cover
BT	14.8	ES	7	1230-1708	Backplate
BT	14.8	ES	8	1230-1548	Distributor Ring
BT	14.8	ES	12	1122-0575	Air Seal Ring (aka Profile Seals)
BT	14.8	ES	14	1230-0328	Plug Pressure Release
BT	14.8	ES	17	1230-0100	Check Valve Assembly
BT	14.8	ES	18	1230-0110	O-Ring Set Check Valve
BT	14.8	ES	20	1123-6370	Tee Nut and Bolt M24
BT	14.8	ES	21	1230-1588	Soc. Hd Cap Scr. M16x230
BT	14.8	ES	22	1230-1662	Soc. Hd. Cap Scr. (M12 x 35) Backplate to Body
BT	14.8	ES	23	1230-1744	Soc. Hd. Cap Scr. (M10x30) Piston to Actuator
BT	14.8	ES	25	1230-1904	Soc. Low Hd. Cap Scr. (M10x25) Disc to Body
BT	14.8	ES	26	1230-1824	Soc. Low Hd. Cap Scr. (M8 x 30) Bushing to Body
BT	14.8	ES	32	1230-1450	O-Ring Set #33,34,35,36,38,39,40, Except for Check Valve
BT	14.8	ES	46	2200-7019	Fitting Grease (M6x1)
BT	22.4	ES	N/A	1230-1001	BT 22.4 ES AIR CHUCK
BT	22.4	ES	1	1230-1510	Body Chuck
BT	22.4	ES	2	1230-1310	Master Jaws
BT	22.4	ES	3	1230-1990	Actuator
BT	22.4	ES	4	1230-1870	Guide Bushing
BT	22.4	ES	5	1230-1950	Sealing Disc
BT	22.4	ES	6	1230-1790	Piston Cover
BT	22.4	ES	7	1230-1710	Lower Chuck Body
BT	22.4	ES	8	1230-1545	Distributor Ring
BT	22.4	ES	12	1122-0580	Air Seal Ring (aka Profile Seals)
BT	22.4	ES	14	1230-0328	Plug Pressure Release
BT	22.4	ES	17	1230-0100	Check Valve Assembly
BT	22.4	ES	18	1230-0110	O-Ring Set Check Valve
BT	22.4	ES	20	1123-6370	Tee Nut and Bolt M24
BT	22.4	ES	21	1230-1592	Soc. Hd Cap Scr. M20x50
BT	22.4	ES	22	1230-1666	Soc. Hd. Cap Scr. (M16 x 165) Lower part to Body
BT	22.4	ES	23	1230-1746	Soc. Hd. Cap Scr. (M12x35) Piston to Actuator
BT	22.4	ES	25	1230-1904	Soc. Low Hd. Cap Scr. (M10x25) Disc to Body
BT	22.4	ES	26	1230-1826	Soc. Low Hd. Cap Scr. (M10 x 20) Bushing to Body
BT	22.4	ES	32	1230-1470	O-Ring Set #33,34,35,36,37,38,39,&40 Except for Check Valve
BT	22.4	ES	46	2200-7019	Fitting Grease (M6x1)
BP	200	52	N/A	1230-0200	BP 200-52 BIG MOUTH AIR CHUCK
BP	200	52	1	1230-1512	Body Chuck



