

ATS BIGMOUTH CHUCK

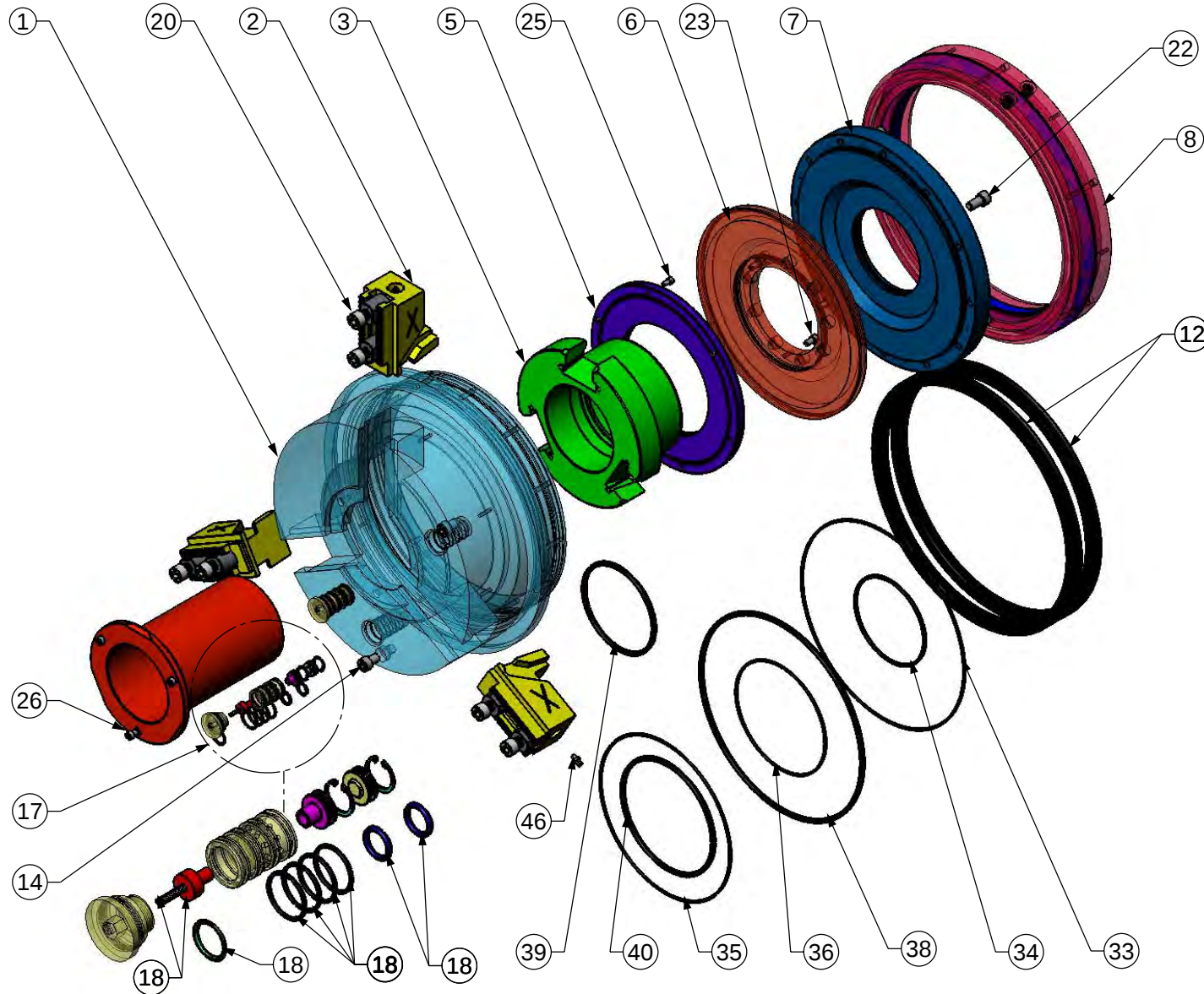
*Models BP and BT
Spare Parts and Drawings*

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- **Big Through-hole**
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ATS Systems
BigMouth BP BT Model Parts List
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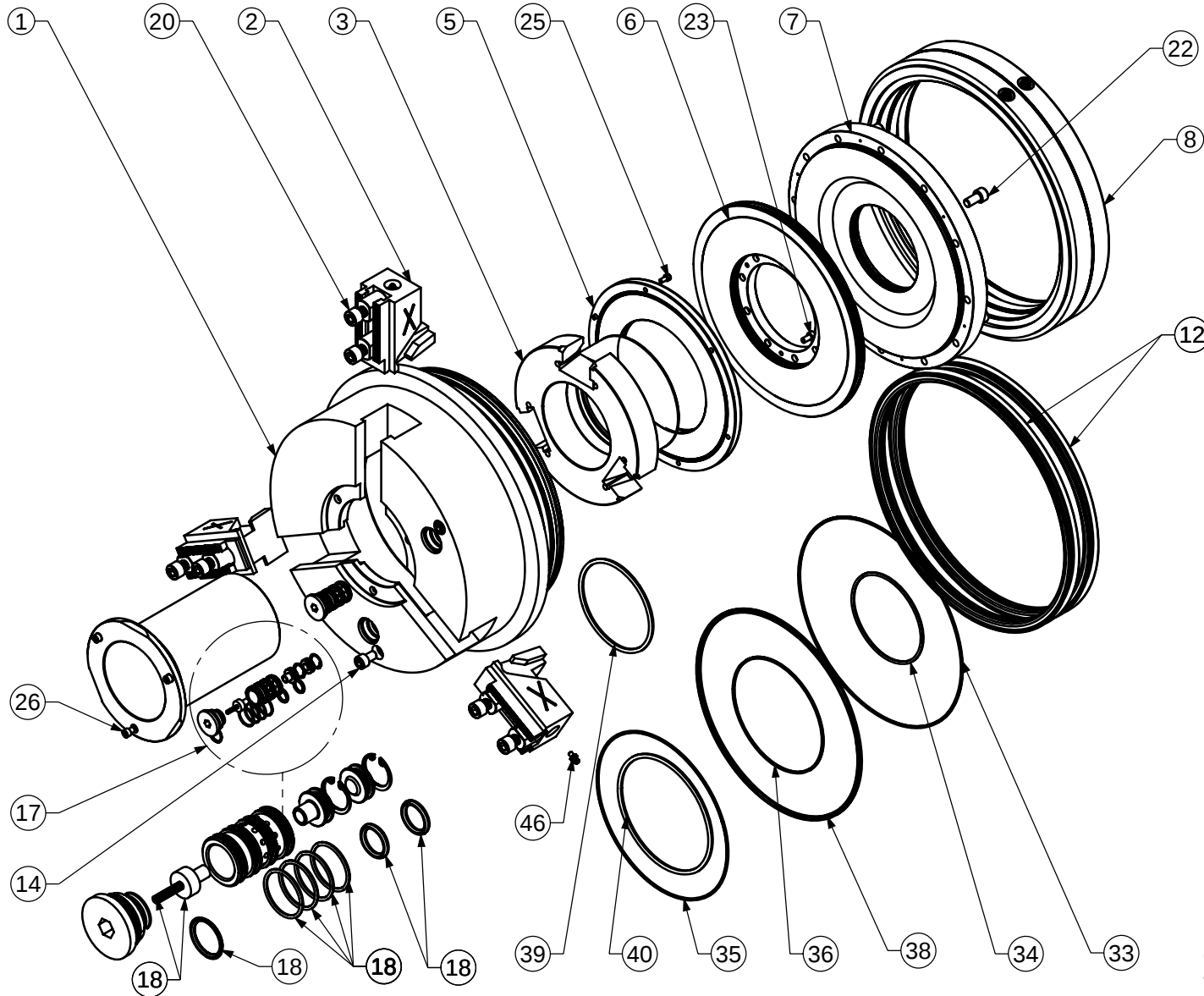


Item	Description
1	Body Chuck
2	Master Jaws
3	Actuator
4	Guide Bushing
5	Sealing Disc
6	Piston Cover
7	Backplate
*8	Distributor Ring
*8-a	Distributor Front Ring
*8-b	Distributor Rear Ring
*8-c	Distributor Spacer
*8-d	Distributor PVC Center Ring
12	Air Seal Ring
14	Plug Pressure Release
17	Check Valve Assembly
18	O-Ring Set Check Valve
20	Tee Nuts and Bolts
21	Stud and Nut
22	S.H.C.S Backplate to Body
23	S.H.C.S Piston Cover to Actuator
25	S.H.C.S Sealing Disc to Body
26	S.L.H.C.S Bushing to Body
32	O-Ring Set #: 33, 34, 35, 36, 38, 39, 40
33	O-Ring Backplate O.D.
34	O-Ring Backplate I.D.
35	O-Ring Sealing Disc Face
36	O-Ring Piston Cover I.D.
38	O-Ring Piston Cover O.D.
39	O-Ring Actuator I.D.
40	O-Ring Sealing Disc I.D.
46	Fitting Grease

* BP 315-105; BT 4.1ES and smaller include item numbers 8-a, 8-b, 8-c, 8-d. Larger size air chucks are only one piece.

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Item	Description
1	Body Chuck
2	Master Jaws
3	Actuator
4	Guide Bushing
5	Sealing Disc
6	Piston Cover
7	Backplate
*8	Distributor Ring
*8-a	Distributor Front Ring
*8-b	Distributor Rear Ring
*8-c	Distributor Spacer
*8-d	Distributor PVC Center Ring
12	Air Seal Ring
14	Plug Pressure Release
17	Check Valve Assembly
18	O-Ring Set Check Valve
20	Tee Nuts and Bolts
21	Stud and Nut
22	S.H.C.S Backplate to Body
23	S.H.C.S Piston Cover to Actuator
25	S.H.C.S Sealing Disc to Body
26	S.L.H.C.S Bushing to Body
32	O-Ring Set #: 33, 34, 35, 36, 38, 39, 40
33	O-Ring Backplate O.D.
34	O-Ring Backplate I.D.
35	O-Ring Sealing Disc Face
36	O-Ring Piston Cover I.D.
38	O-Ring Piston Cover O.D.
39	O-Ring Actuator I.D.
40	O-Ring Sealing Disc I.D.
46	Fitting Grease

* BP 315-105; BT 4.1ES and smaller include item numbers 8-a, 8-b, 8-c, 8-d. Larger size air chucks are only one piece.

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Model	Size	Through-Hole	ATS Drawing Ref #	ATS Part #	PART DESCRIPTION
BT	4.1	ES	N/A	1230-0316	BT 4.1 ES BIG MOUTH CHUCK
BT	4.1	ES	1	1230-1500	Body Chuck
BT	4.1	ES	2	1230-1230	Master Jaws
BT	4.1	ES	3	1230-1980	Actuator
BT	4.1	ES	4	1230-1860	Guide Bushing
BT	4.1	ES	5	1230-1940	Sealing Disc
BT	4.1	ES	6	1230-1780	Piston Cover
BT	4.1	ES	7	1230-1700	Backplate
BT	4.1	ES	8	1230-1540	Distributor Ring
BT	4.1	ES	12	1112-0525	Air Seal Ring (aka Profile Seals)
BT	4.1	ES	14	1230-0328	Plug Pressure Release
BT	4.1	ES	17	1230-0100	Check valve Assembly
BT	4.1	ES	18	1230-0110	O-Ring Set Check Valve
BT	4.1	ES	20	1113-6335	Tee Nuts and Bolts M16
BT	4.1	ES	21	1230-1580	Stud and Nut (M12)
BT	4.1	ES	22	1230-1660	Soc. Hd Cap Scr. (M8x25) Backplate to Body
BT	4.1	ES	23	1230-1740	Soc. Hd. Cap Scr. (M8 x 25) Piston to Actuator
BT	4.1	ES	25	1230-1900	Soc. Hd. Cap Scr. (M5x16) Sealing Disc to Body
BT	4.1	ES	26	1230-1820	Soc. Low Hd. Cap Scr. (M6 x 16) Bushing to Body
BT	4.1	ES	32	1230-1380	O-Ring Set #33,34,35,36,38,39,40,Except for Check Valve
BT	4.1	ES	46	2200-7019	Fitting Grease (M6x1)
BT	4.1	ES	8-a	1230-1540	Distributor Front Ring
BT	4.1	ES	8-b	1230-1541	Distributor Rear Ring
BT	4.1	ES	8-c	1230-1541-1	Distributor Spacer
BT	4.1	ES	8-d	1230-1550	Distributor PVC Center Ring
BT	7.3	ES	N/A	1230-0471	BT 7.3 ES AIR CHUCK
BT	7.3	ES	1	1230-1502	Body Chuck
BT	7.3	ES	2	1230-1250	Master Jaws
BT	7.3	ES	3	1230-1982	Actuator
BT	7.3	ES	4	1230-1862	Guide Bushing
BT	7.3	ES	5	1230-1942	Sealing Disc
BT	7.3	ES	6	1230-1782	Piston Cover
BT	7.3	ES	7	1230-1702	Backplate
BT	7.3	ES	8	1230-1542	Distributor Ring
BT	7.3	ES	12	1122-0540	Air Seal Ring (aka Profile Seals)
BT	7.3	ES	14	1230-0328	Plug Pressure Release
BT	7.3	ES	17	1230-0100	Check Valve Assembly
BT	7.3	ES	18	1230-0110	O-Ring Set Check Valve
BT	7.3	ES	20	1123-6345	Tee Nut and Bolt M20
BT	7.3	ES	21	1230-1590	Soc. Hd Cap Scr. M12x200
BT	7.3	ES	22	1230-1662	Soc. Hd. Cap Scr. (M12 x 35) Backplate to Body
BT	7.3	ES	23	1230-1742	Soc. Hd. Cap Scr. (M8x30) Piston to Actuator
BT	7.3	ES	25	1230-1902	Soc. Low Hd. Cap Scr. (M8 x 20) Disc to Body
BT	7.3	ES	26	1230-1822	Soc. Low Hd. Cap Scr. (M8 x 20) Bushing to Body

BigMouth BP BT Model Parts List

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Model	Size	Through-Hole	ATS Drawing Ref #	ATS Part #	PART DESCRIPTION
BT	7.3	ES	32	1230-1400	O-Ring Set #33,34,35,36,38,39,40, Except for Check Valve
BT	7.3	ES	46	2200-7019	Fitting Grease (M6x1)
BT	10.8	ES	N/A	1230-0501	BT 10.8 ES AIR CHUCK
BT	10.8	ES	1	1230-1504	Body Chuck
BT	10.8	ES	2	1230-1270	Master Jaws
BT	10.8	ES	3	1230-1984	Actuator
BT	10.8	ES	4	1230-1864	Guide Bushing
BT	10.8	ES	5	1230-1944	Sealing Disc
BT	10.8	ES	6	1230-1784	Piston Cover
BT	10.8	ES	7	1230-1704	Backplate
BT	10.8	ES	8	1230-1544	Distributor Ring
BT	10.8	ES	12	1122-0560	Air Seal Ring (aka Profile Seals)
BT	10.8	ES	14	1230-0328	Plug Pressure Release
BT	10.8	ES	17	1230-0100	Check Valve Assembly
BT	10.8	ES	18	1230-0110	O-Ring Set Check Valve
BT	10.8	ES	20	1123-6345	Tee Nut and Bolt M20
BT	10.8	ES	21	1230-1590	Soc. Hd Cap Scr. M12x200
BT	10.8	ES	22	1230-1662	Soc. Hd. Cap Scr. (M12 x 35) Backplate to Body
BT	10.8	ES	23	1230-1744	Soc. Hd. Cap Scr. (M10x30) Piston to Actuator
BT	10.8	ES	25	1230-1902	Soc. Low Hd. Cap Scr. (M8 x 20) Disc to Body
BT	10.8	ES	26	1230-1822	Soc. Low Hd. Cap Scr. (M8 x 20) Bushing to Body
BT	10.8	ES	32	1230-1420	O-Ring Set #33,34,35,36,38,39,40, Except for Check Valve
BT	10.8	ES	46	2200-7019	Fitting Grease (M6x1)
BT	12.8	ES	N/A	1230-0631	BT 12.8 ES AIR CHUCK
BT	12.8	ES	1	1230-1506	Body Chuck
BT	12.8	ES	2	1230-1290	Master Jaws
BT	12.8	ES	3	1230-1986	Actuator
BT	12.8	ES	4	1230-1866	Guide Bushing
BT	12.8	ES	5	1230-1946	Sealing Disc
BT	12.8	ES	6	1230-1786	Piston Cover
BT	12.8	ES	7	1230-1706	Backplate
BT	12.8	ES	8	1230-1546	Distributor Ring
BT	12.8	ES	12	1122-0563	Air Seal Ring (aka Profile Seals)
BT	12.8	ES	14	1230-0328	Plug Pressure Release
BT	12.8	ES	17	1230-0100	Check Valve Assembly
BT	12.8	ES	18	1230-0110	O-Ring Set Check Valve
BT	12.8	ES	20	1123-6370	Tee Nut and Bolt M24
BT	12.8	ES	21	1230-1588	Soc. Hd Cap Scr. M16x230
BT	12.8	ES	22	1230-1662	Soc. Hd. Cap Scr. (M12 x 35) Backplate to Body
BT	12.8	ES	23	1230-1744	Soc. Hd. Cap Scr. (M10x30) Piston to Actuator
BT	12.8	ES	25	1230-1904	Soc. Low Hd. Cap Scr. (M10 x 25) Disc to Body
BT	12.8	ES	26	1230-1824	Soc. Low Hd. Cap Scr. (M8 x 30) Bushing to Body
BT	12.8	ES	32	1230-1440	O-Ring Set #33,34,35,36,38,39,40, Except for Check Valve
BT	12.8	ES	46	2200-7019	Fitting Grease (M6x1)

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Model	Size	Through-Hole	ATS Drawing Ref #	ATS Part #	PART DESCRIPTION
BT	14.8	ES	N/A	1230-0735	BT 14.8 ES AIR CHUCK
BT	14.8	ES	1	1230-1508	Body Chuck
BT	14.8	ES	2	1230-1290	Master Jaws
BT	14.8	ES	3	1230-1988	Actuator
BT	14.8	ES	4	1230-1868	Guide Bushing
BT	14.8	ES	5	1230-1948	Sealing Disc
BT	14.8	ES	6	1230-1788	Piston Cover
BT	14.8	ES	7	1230-1708	Backplate
BT	14.8	ES	8	1230-1548	Distributor Ring
BT	14.8	ES	12	1122-0575	Air Seal Ring (aka Profile Seals)
BT	14.8	ES	14	1230-0328	Plug Pressure Release
BT	14.8	ES	17	1230-0100	Check Valve Assembly
BT	14.8	ES	18	1230-0110	O-Ring Set Check Valve
BT	14.8	ES	20	1123-6370	Tee Nut and Bolt M24
BT	14.8	ES	21	1230-1588	Soc. Hd Cap Scr. M16x230
BT	14.8	ES	22	1230-1662	Soc. Hd. Cap Scr. (M12 x 35) Backplate to Body
BT	14.8	ES	23	1230-1744	Soc. Hd. Cap Scr. (M10x30) Piston to Actuator
BT	14.8	ES	25	1230-1904	Soc. Low Hd. Cap Scr. (M10x25) Disc to Body
BT	14.8	ES	26	1230-1824	Soc. Low Hd. Cap Scr. (M8 x 30) Bushing to Body
BT	14.8	ES	32	1230-1450	O-Ring Set #33,34,35,36,38,39,40, Except for Check Valve
BT	14.8	ES	46	2200-7019	Fitting Grease (M6x1)
BT	22.4	ES	N/A	1230-1001	BT 22.4 ES AIR CHUCK
BT	22.4	ES	1	1230-1510	Body Chuck
BT	22.4	ES	2	1230-1310	Master Jaws
BT	22.4	ES	3	1230-1990	Actuator
BT	22.4	ES	4	1230-1870	Guide Bushing
BT	22.4	ES	5	1230-1950	Sealing Disc
BT	22.4	ES	6	1230-1790	Piston Cover
BT	22.4	ES	7	1230-1710	Lower Chuck Body
BT	22.4	ES	8	1230-1545	Distributor Ring
BT	22.4	ES	12	1122-0580	Air Seal Ring (aka Profile Seals)
BT	22.4	ES	14	1230-0328	Plug Pressure Release
BT	22.4	ES	17	1230-0100	Check Valve Assembly
BT	22.4	ES	18	1230-0110	O-Ring Set Check Valve
BT	22.4	ES	20	1123-6370	Tee Nut and Bolt M24
BT	22.4	ES	21	1230-1592	Soc. Hd Cap Scr. M20x50
BT	22.4	ES	22	1230-1666	Soc. Hd. Cap Scr. (M16 x 165) Lower part to Body
BT	22.4	ES	23	1230-1746	Soc. Hd. Cap Scr. (M12x35) Piston to Actuator
BT	22.4	ES	25	1230-1904	Soc. Low Hd. Cap Scr. (M10x25) Disc to Body
BT	22.4	ES	26	1230-1826	Soc. Low Hd. Cap Scr. (M10 x 20) Bushing to Body
BT	22.4	ES	32	1230-1470	O-Ring Set #33,34,35,36,37,38,39,&40 Except for Check Valve
BT	22.4	ES	46	2200-7019	Fitting Grease (M6x1)
BP	200	52	N/A	1230-0200	BP 200-52 BIG MOUTH AIR CHUCK
BP	200	52	1	1230-1512	Body Chuck

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BP	200	52	2	1230-1200	Master Jaws
BP	200	52	3	1230-1992	Actuator
BP	200	52	4	1230-1872	Guide Bushing
BP	200	52	5	1230-1952	Sealing Disc
BP	200	52	6	1230-1792	Piston Cover
BP	200	52	7	1230-1712	Backplate
BP	200	52	8	1230-1552	Distributor Ring
BP	200	52	12	1112-0520	Air Seal Ring (aka Profile Seals)
BP	200	52	14	1230-0328	Plug Pressure Release
BP	200	52	17	1230-0100	Check valve Assembly
BP	200	52	18	1230-0110	O-Ring Set Check Valve
BP	200	52	20	1113-6324	Tee Nuts and Blots M12
BP	200	52	21	1230-1580	Stud and Nut (M12)
BP	200	52	22	1230-1660	Soc Hd Cap Scr. (M8x25) Backplate to Body
BP	200	52	25	1230-1900	Soc. Hd. Cap Scr. (M5x16) Sealing Disc to Body
BP	200	52	26	1230-1832	Soc. Low Hd. Cap Scr. (M5 x 10) Bushing to Body
BP	200	52	32	1230-1350	O-Ring Set #33,34,35,36,38,39,40,Except for Check Valve
BP	200	52	46	2200-7019	Fitting Grease (M6x1)
BP	200	52		1230-1748	Retaining Ring (75mm I.D.x2.5mm Thk.)
BP	265	80	N/A	1230-0260	BP 265-80 BIG MOUTH AIR CHUCK
BP	265	80	1	1230-1514	Body Chuck
BP	265	80	2	1230-1210	Master Jaws
BP	265	80	3	1230-1994	Actuator
BP	265	80	4	1230-1874	Guide Bushing
BP	265	80	5	1230-1954	Sealing Disc
BP	265	80	6	1230-1794	Piston Cover
BP	265	80	7	1230-1714	Backplate
BP	265	80	8	1230-1540	Distributor Ring
BP	265	80	12	1112-0525	Air Seal Ring (aka Profile Seals)
BP	265	80	14	1230-0328	Plug Pressure Release
BP	265	80	17	1230-0100	Check Valve Assembly
BP	265	80	18	1230-0110	O-Ring Set Check Valve
BP	265	80	20	1113-6335	Tee Nuts and Bolts M16
BP	265	80	21	1230-1580	Stud and Nut (M12)
BP	265	80	22	1230-1660	Soc Hd Cap Sdr. (M8x25) Backplate to Body
BP	265	80	23	1230-1750	Retaining Ring (101mm I.D.x4mm Thk)
BP	265	80	25	1230-1900	Soc. Hd. Cap Scr. (M5x16) Sealing Disc to Body
BP	265	80	26	1230-1830	Soc. Low Hd. Cap Scr. (M6 x 12) Bushing to Body
BP	265	80	32	1230-1360	O-Ring Set #33,34,35,36,38,39,40,Except for Check Valve
BP	265	80	46	2200-7019	Fitting Grease (M6x1)
BP	265	80	8-a	1230-1540	Distributor Front Ring
BP	265	80	8-b	1230-1541	Distributor Rear Ring
BP	265	80	8-c	1230-1541-1	Distributor Spacer
BP	265	80	8-d	1230-1550	Distributor PVC Center Ring

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BP	315	105	N/A	1230-0315	BP 315-105 BIG MOUTH AIR CHUCK
BP	315	105	1	1230-1516	Body Chuck
BP	315	105	2	1230-1220	Master Jaws
BP	315	105	3	1230-1996	Actuator
BP	315	105	4	1230-1876	Guide Bushing
BP	315	105	5	1230-1956	Sealing Disc
BP	315	105	6	1230-1796	Piston Cover
BP	315	105	7	1230-1700	Backplate
BP	315	105	8	1230-1540	Distributor Ring
BP	315	105	12	1112-0525	Air Seal Ring (aka Profile Seals)
BP	315	105	14	1230-0328	Plug Pressure Release
BP	315	105	17	1230-0100	Check Valve Assembly
BP	315	105	18	1230-0110	O-Ring Set Check Valve
BP	315	105	20	1113-6335	Tee Nuts and Bolts M16
BP	315	105	21	1230-1580	Stud and Nut (M12)
BP	315	105	22	1230-1660	Soc Hd Cap Scr. (M8x25) Backplate to Body
BP	315	105	23	1230-1752	Soc. Hd. Cap Scr. (M6x16) Piston to Actuator
BP	315	105	25	1230-1900	Soc. Hd. Cap Scr. (M5x16) Sealing Disc to Body
BP	315	105	26	1230-1830	Soc. Low Hd. Cap Scr. (M6 x 12) Bushing to Body
BP	315	105	32	1230-1370	O-Ring Set #33,34,35,36,38,39,40,Except for Check Valve
BP	315	105	46	2200-7019	Fitting Grease (M6x1)
BP	315	105	8-a	1230-1540	Distributor Front Ring
BP	315	105	8-b	1230-1541	Distributor Rear Ring
BP	315	105	8-c	1230-1541-1	Distributor Spacer
BP	315	105	8-d	1230-1550	Distributor PVC Center Ring
BP	480	185	N/A	1230-0470	BP 480-185 BIG MOUTH AIR CHUCK
BP	480	185	1	1230-1518	Body Chuck
BP	480	185	2	1230-1240	Master Jaws
BP	480	185	3	1230-1998	Actuator
BP	480	185	4	1230-1878	Guide Bushing
BP	480	185	5	1230-1958	Sealing Disc
BP	480	185	6	1230-1798	Piston Cover
BP	480	185	7	1230-1702	Backplate
BP	480	185	8	1230-1542	Distributor Ring
BP	480	185	12	1122-0540	Air Seal Ring (aka Profile Seals)
BP	480	185	14	1230-0328	Plug Pressure Release
BP	480	185	17	1230-0100	Check Valve Assembly
BP	480	185	18	1230-0110	O-Ring Set Check Valve
BP	480	185	20	1123-6345	Tee Nut and Bolt M20
BP	480	185	21	1230-1582	Soc. Hd Cap Scr. M12x150
BP	480	185	22	1230-1662	Soc. Hd. Cap Scr. (M12 x 35) Backplate to Body
BP	480	185	23	1230-1742	Soc. Hd. Cap Scr. (M8x30) Piston to Actuator
BP	480	185	25	1230-1906	Soc. Low Hd. Cap Scr. (M8 x 20) Disc to Body
BP	480	185	26	1230-1828	Soc. Low Hd. Cap Scr. (M8 x 12) Bushing to Body

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BP	480	185	32	1230-1390	O-Ring Set #33,34,35,36,38,39,40, Except for Check Valve
BP	480	185	46	2200-7019	Fitting Grease (M6x1)
BP	500	230	N/A	1230-0500	BP 500-230 BIG MOUTH AIR CHUCK
BP	500	230	1	1230-1520	Body Chuck
BP	500	230	2	1230-1260	Master Jaws
BP	500	230	3	1230-2000	Actuator
BP	500	230	4	1230-1880	Guide Bushing
BP	500	230	5	1230-1960	Sealing Disc
BP	500	230	6	1230-1800	Piston Cover
BP	500	230	7	1230-1720	Backplate
BP	500	230	8	1230-1554	Distributor Ring
BP	500	230	12	1122-0550	Air Seal Ring (aka Profile Seals)
BP	500	230	14	1230-0328	Plug Pressure Release
BP	500	230	17	1230-0100	Check Valve Assembly
BP	500	230	18	1230-0110	O-Ring Set Check Valve
BP	500	230	20	1123-6345	Tee Nut and Bolt M20
BP	500	230	21	1230-1584	Soc. Hd Cap Scr. M12x160
BP	500	230	22	1230-1662	Soc. Hd. Cap Scr. (M12 x 35) Backplate to Body
BP	500	230	23	1230-1742	Soc. Hd. Cap Scr. (M8x30) Piston to Actuator
BP	500	230	25	1230-1906	Soc. Low Hd. Cap Scr. (M8 x 20) Disc to Body
BP	500	230	26	1230-1828	Soc. Low Hd. Cap Scr. (M8 x 12) Bushing to Body
BP	500	230	32	1230-1410	O-Ring Set #33,34,35,36,38,39,40, Except for Check Valve
BP	500	230	46	2200-7019	Fitting Grease (M6x1)
BP	640	275	N/A	1230-0630	BP 640-275 BIG MOUTH AIR CHUCK
BP	640	275	1	1230-1522	Body Chuck
BP	640	275	2	1230-1280	Master Jaws
BP	640	275	3	1230-2002	Actuator
BP	640	275	4	1230-1882	Guide Bushing
BP	640	275	5	1230-1962	Sealing Disc
BP	640	275	6	1230-1802	Piston Cover
BP	640	275	7	1230-1722	Backplate
BP	640	275	8	1230-1546	Distributor Ring
BP	640	275	12	1122-0563	Air Seal Ring (aka Profile Seals)
BP	640	275	14	1230-0328	Plug Pressure Release
BP	640	275	17	1230-0100	Check Valve Assembly
BP	640	275	18	1230-0110	O-Ring Set Check Valve
BP	640	275	20	1123-6370	Tee Nut and Bolt M24
BP	640	275	21	1230-1586	Soc. Hd Cap Scr. M16x200
BP	640	275	22	1230-1662	Soc. Hd. Cap Scr. (M12 x 35) Backplate to Body
BP	640	275	23	1230-1744	Soc. Hd. Cap Scr. (M10x30) Piston to Actuator
BP	640	275	25	1230-1904	Soc. Low Hd. Cap Scr. (M10 x 25) Disc to Body
BP	640	275	26	1230-1822	Soc. Low Hd. Cap Scr. (M8 x 20) Bushing to Body
BP	640	275	32	1230-1430	O-Ring Set #33,34,35,36,38,39,40, Except for Check Valve
BP	640	275	46	2200-7019	Fitting Grease (M6x1)

BigMouth BP BT Model Parts List

To order parts please call 800.321.1833 or visit our website at www.atssystems.us/parts-request

Model	Size	Through-Hole	ATS Drawing Ref #	ATS Part #	PART DESCRIPTION
BP	685	325	N/A	1230-0632	BP 685-325 BIG MOUTH AIR CHUCK
BP	685	325	1	1230-1523	Body Chuck
BP	685	325	2	1230-1280	Master Jaws
BP	685	325	3	1230-2003	Actuator
BP	685	325	4	1230-1883	Guide Bushing
BP	685	325	5	1230-1963	Sealing Disc
BP	685	325	6	1230-1803	Piston Cover
BP	685	325	7	1230-1723	Backplate
BP	685	325	8	1230-1546	Distributor Ring
BP	685	325	12	1122-0563	Air Seal Ring (aka Profile Seals)
BP	685	325	14	1230-0328	Plug Pressure Release
BP	685	325	17	1230-0100	Check Valve Assembly
BP	685	325	18	1230-0110	O-Ring Set Check Valve
BP	685	325	20	1123-6370	Tee Nut and Bolt M24
BP	685	325	21	1230-1586	Soc. Hd Cap Scr. M16x200
BP	685	325	22	1230-1662	Soc. Hd. Cap Scr. (M12 x 35) Backplate to Body
BP	685	325	23	1230-1744	Soc. Hd. Cap Scr. (M10x30) Piston to Actuator
BP	685	325	25	1230-1904	Soc. Low Hd. Cap Scr. (M10 x 25) Disc to Body
BP	685	325	26	1230-1822	Soc. Low Hd. Cap Scr. (M8 x 20) Bushing to Body
BP	685	325	32	1230-1445	O-Ring Set #33,34,35,36,38,39,40, Except for Check Valve
BP	685	325	46	2200-7019	Fitting Grease (M6x1)
BP	800	375	N/A	1230-0800	BP 800-375 BIG MOUTH AIR CHUCK
BP	800	375	1	1230-1524	Body Chuck
BP	800	375	2	1230-1300	Master Jaws
BP	800	375	3	1230-2004	Actuator
BP	800	375	4	1230-1884	Guide Bushing
BP	800	375	5	1230-1964	Sealing Disc
BP	800	375	6	1230-1804	Piston Cover
BP	800	375	7	1230-1724	Backplate
BP	800	375	8	1230-1545	Distributor Ring
BP	800	375	12	1122-0580	Air Seal Ring (aka Profile Seals)
BP	800	375	14	1230-0328	Plug Pressure Release
BP	800	375	17	1230-0100	Check Valve Assembly
BP	800	375	18	1230-0110	O-Ring Set Check Valve
BP	800	375	20	1123-6370	Tee Nut and Bolt M24
BP	800	375	21	1230-1588	Soc. Hd Cap Scr. M16x230
BP	800	375	22	1230-1664	Soc. Hd. Cap Scr. (M16 x 165) Backplate to Body
BP	800	375	23	1230-1746	Soc. Hd. Cap Scr. (M12x35) Piston to Actuator
BP	800	375	25	1230-1904	Soc. Low Hd. Cap Scr. (M10 x 25) Disc to Body
BP	800	375	26	1230-1822	Soc. Low Hd. Cap Scr. (M8 x 20) Bushing to Body
BP	800	375	32	1230-1460	O-Ring Set #33,34,35,36,38,39,40, Except for Check Valve
BP	800	375	46	2200-7019	Fitting Grease (M6x1)
BP	800	410	N/A	1230-0810	BP 800-410 BIG MOUTH AIR CHUCK
BP	800	410	1	1230-1526	Body Chuck



ATS Systems

11/7/2007

BigMouth BP BT Model Parts List

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Model	Size	Through-Hole	ATS Drawing Ref #	ATS Part #	PART DESCRIPTION
BP	800	410	2	1230-1300	Master Jaws
BP	800	410	3	1230-2006	Actuator
BP	800	410	4	1230-1886	Guide Bushing
BP	800	410	5	1230-1966	Sealing Disc
BP	800	410	6	1230-1806	Piston Cover
BP	800	410	7	1230-1726	Backplate
BP	800	410	8	1230-1550	Distributor Ring
BP	800	410	12	1122-0580	Air Seal Ring (aka Profile Seals)
BP	800	410	14	1230-0328	Plug Pressure Release
BP	800	410	17	1230-0100	Check Valve Assembly
BP	800	410	18	1230-0110	O-Ring Set Check Valve
BP	800	410	20	1123-6370	Tee Nut and Bolt M24 x 65
BP	800	410	21	1230-1588	Soc. Hd Cap Scr. M16x230
BP	800	410	22	1230-1664	Soc. Hd. Cap Scr. (M16 x 165) Backplate to Body
BP	800	410	23	1230-1746	Soc. Hd. Cap Scr. (M12x35) Piston to Actuator
BP	800	410	25	1230-1904	Soc. Low Hd. Cap Scr. (M10 x 25) Disc to Body
BP	800	410	26	1230-1822	Soc. Low Hd. Cap Scr. (M8 x 20) Bushing to Body
BP	800	410	32	1230-1465	O-Ring Set #33,34,35,36,38,39,40, Except for Check Valve
BP	800	410	46	2200-7019	Fitting Grease (M6x1)